



1802 IZARD STREET
OMAHA, NEBRASKA
68102-4400 USA

TOLL FREE SALES (888) 891-4416
PHONE (402) 346-4344
FAX (402) 346-0561

www.tigerdoor.com

TIGER DOOR STANDARD HARDWARE POLICY

1. Finish hardware (hinges, locksets, closers, push/pulls, exit devices, kick plates, etc.) are excluded from Tiger Door LLC Quotations unless specifically noted.
2. Tiger Door LLC will make every reasonable attempt to provide the appropriate hardware reinforcements for all hardware listed on the Returned Order Acknowledgement and Submittals. On occasion, hardware compatibility conflicts are not discovered until final production detailing and engineering review of the product is completed. Tiger Door reserves the right to request substitution for incompatible hardware or a change in series of Tiger Door products. Tiger Door will make pricing adjustments as required to account for any changes due to incompatible hardware.
3. Tiger Door LLC may make adjustments in pricing based on changes to the hardware or hardware machining requirements occurring after the quotation is issued.
4. **Standard machining for hardware is limited to the following:**

DOORS

- Mortises for hinges
- Door edge machining for cylindrical locks and/or cylindrical deadlocks
- Door face machining for cylindrical locks and/or cylindrical deadlocks consisting of one 2 1/8" diameter bore, backset from the edge of the door by 2 3/4".
- Machining the lock pocket for a mortise lock
- Machining the door edges of a double door for standard flush bolts and strike

FRAMES

- Mortises for hinges
- ASA Strike(s)

5. Tiger Door LLC, if provided with a legible hardware schedule, **will machine** function (face) holes on doors for the following hardware:
 - Arrow A & B series mortise locks
 - Best H series mortise locks
 - Corbin Russwin ML2200/ML2200HS series mortise locks
 - Sargent 7700-8100 and 7800-8200 series mortise locks
 - Schlage L series locks
 - Yale 8600-8700-4600 mortise locks

Tiger Door LLC **will not machine** the faces of any doors for any other hardware unless the following requirements are observed:

- Customer must supply a legible machining template with all function holes to be machined clearly marked for each door face. A copy of the hardware schedule is not acceptable if not accompanied by templates and **will not** serve as notification that function (face) machining of doors has been requested.

Tiger Door LLC will not be responsible for following up with any customer, contractor, hardware manufacturer or distributor in an attempt to secure hardware machining templates that are not provided with the returned or waived submittals/data sheets. In the event face machining has been requested in writing and an acceptable machining template has not been provided, the door(s) will be placed on indefinite hold until the acceptable template is received, or until released by the customer for production without face machining. One hold notice will be communicated to the customer.

Lead times do not begin until acceptable template is received or until released by the customer for production without face machining.

6. Tiger Door LLC shall not be responsible for boring pilot holes or mounting holes for face plates and other surface applied hardware listed in the hardware schedule unless special arrangements are made prior to Submittal of shop drawings. Pilot holes must be drilled for all screws that act as hardware attachments.
7. Sheet metal screws with full length threads or through bolts are required for fastening all hardware to doors and frames. **All** closers installed on any Tiger Door Series, shall be installed with through bolts. Self-tapping or combination wood/metal screws shall not be used.

Medium Duty Series doors must have all surface applied hardware installed with thru-bolts. Heavy Duty and Extreme Duty Door Series surface applied hardware (except closers) should be installed per the hardware manufacturers installation instructions provided no self-tapping or combination wood/metal screws are used.

Failure to follow these fastener requirements may void the Tiger Door product warranty.

8. Kick plates, push plates, stretcher plates, armor plates, edge guards, and other protective or surface applied hardware shall be furnished by the hardware supplier or general contractor and installed in the field.

This Hardware Policy was designed to accommodate the needs of our customers relative to appropriate preparation of Tiger Doors to receive specified hardware. If you have a requirement that is not covered by this policy, please contact the factory and we will make every effort to assist you.

2/28/2008